UNITED STATES PATENT AND TRADEMARK OFFICE **CERTIFICATE OF CORRECTION**

PATENT NO. : 6,908,661 B2 APPLICATION NO.: 09/911190

Page 1 of 1

DATED INVENTOR(S) : June 21, 2005 : Jace N. Green et al.

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

In Claim 3, column 23, line 47, please delete "than 90~ more" and insert -- than 90° more --.

In Claim 7, column 24, line 6, please delete "welded together" and insert -- welded-together --.

In Claim 10, column 24, line 41, please delete "forcovering" and insert -- for covering --.

In Claim 13, column 25, line 21, please delete "are -n vertically" and insert -- are in vertically --.

In Claim 14, column 25, line 29, please delete "with presses" and insert -- which presses --.

In Claim 46, column 27, line 27, please delete "includes air of" and insert -- includes applying a pair of --.

Signed and Sealed this

Eighth Day of January, 2008

JON W. DUDAS Director of the United States Patent and Trademark Office